

# RoCryl HS Color

## Technical Information

**Characteristics:** High grade two components paint based on polyacrylate resin. Fast drying, excellent light fastness, high filling power as well as a high solid content.  
**RoCryl HS Color Mixed system** consists of a colourless base paint and a total of 17 basic colours. Never add more than 25% base colour to the base paint.  
 Best results are obtained according to the precision of the application. Please consider the recommendations given below.

**Area of application:** It is intended for high quality, colourful and hard wearing ennoblement of the wood. Highly versatile application for doors, kitchen, school, office and living quarters, for hotel and public house furniture. Also suitable for coloured coating of glass substrates.  
 With **RoCryl HS Color** a closed-pore surface of very pleasant touch will be obtained.

**Substrates:** Fibre building boards insulated with **PUR-Isolierfüller white** or **Isolierfüller Rapid**, either priming foil.  
 The surface to be treated must be dry, clean, sound and firm, free of dust, oil, grease and other parting agent residues.

**Hardener:** **DuoCryl Härter** or **PUR-Härter kurz**  
 If a direct application on glass is wanted, **RoCryl Glashärter** must be used.

**Mixing ratio:** 3 units lacquer : 1 unit hardener and dilute with by weight or by volume  
 + 10% **DD-Verdünnung Nr. 20** or **DD-Verdünnung Nr. 25**

**Pot life:** 2-3 hours by 20°C/65% relative air humidity.  
Attention: If the material is used beyond the recommended pot life, the appearance of the surface should suffer. Reduced pot life by higher material and environment temperatures.

**Processing:** **RoCryl HS Color is applied** by spraying (gravity spray gun, Airless, Airmix).

Application:	Airless	Airmix	gravity spray gun
Spray Pressure:	120 - 150 bar	60 - 80 bar	---
Air pressure:	---	1.5 - 2.0 bar	1,8 - 3.5 bar
Nozzle size:	0.22 - 0.28 mm	0.22 - 0.28 mm	1.6 - 2,2 mm
Spray viscosity:	approx. 17 - 25 s/4 mm	approx. 17 - 25 s/4 mm	approx. 17 - 25 s/4 mm

The spraying parameters may be considered a guide in connection with choice of spraying equipment, spraying pressure, air pressure and jet size. In case of Airmix / Airless application (depending on the type of equipment) it is recommended to add 5-15% **Rosner Airless-Zusatz II**. To provide high gloss surfaces in case of airmix/airless application use only **DD-Verdünnung Nr. 25**.

Recommended processing temperature: minimum +18°C; this is also valuable for the substrate. Protect fresh treated surfaces against dust, spraying mist and air draught.  
 Not suitable for roller coating, brushing and flow coating.

Please turn over!



# RoCryl HS Color

## Technical Information

- Dilution:** Dilute with up to 20% **DD-Verdünnung Nr. 20** in connection with choice of appliance and working method.  
Use **DD-Verdünnung Nr. 25** to slow down the drying. To provide high gloss surfaces it is recommended to use only **DD-Verdünnung Nr. 25**, addition up to 20%.
- Spreading rate:** Applied quantity: Approx. 100-120 ml/m<sup>2</sup>.  
Approx. 8-10 m<sup>2</sup>/l per layer (depending on substrate absorption and application method).
- Drying time:** Depending on application method and quantity of material applied by room temperature (20°C/65% relative air humidity):  
- dust dry after approx. 10 minutes  
- set to touch after approx. 2 hours  
- sandable and recoatable after approx. 3 hours  
- polishing after approx. 16 hours
- Gloss degree:** High gloss, 45 = matt
- Primer and topcoat:** **RoCryl HS Color** may be used both as basecoat and as finishing coat. As filler for fibre building boards either **PUR-Isolierfüller weiß** or **Isolierfüller Rapid** are recommended.
- Cleaning of tools:** **Waschlöser Nr. 52** and **PUG Pinsel- u. Gerätereiniger**.
- Storage:** **RoCryl HS Color** has a shelf life of at least 3 years and the hardener has a shelf life of at least 2 years, if stored in tightly closed original containers.
- Special remarks:** The use of **PUR-Härter kurz** accelerates the drying of the paint layer and is recommended to provide a fast pile capacity but the fastness of the areas is weaker compared with **DuoCryl Härter**. **DuoCryl Härter** provides especially in the range of white colours a high fastness. With this product it is possible to mix neon colours, which can then be applied as a single layer coating. For this purpose, the technical data sheet "**Rosner Neon-Farbtöne**" must be observed.

Even if the surfaces treated with **RoCryl HS Color** are dry and pilable after short time, nevertheless the required chemical and mechanical resistance is first secured after a drying time of 5-7 days (20°C/65% RH).

For Decopaint conform application use **RoCryl HS Color** together with **DuoCryl Härter**, **PUR-Härter kurz** or **RoCryl Glashärter** and **DD-Verdünnung Nr. 20** or **Nr. 25** (addition 10%).

VOC compliant: cat. A/j: 500 g/l [4.17 lbs/gal]; VOC in application form < 500 g/l).

Tested according to:

**DIN 68861-1** (behaviour by chemical exposure): Strain class 1B.

**DIN 4102-1** (examination of fire behaviour regarding Baustoffklasse B1): Low

flammability on chipboards - also veneered - regarding fire behaviour classification

**DIN 4102-B1** (in combination with **DuoCryl Härter**).

Please turn over!

# RoCryl HS Color

## Technical Information

In case of glass painting, the constructive connections such for ex. sticking have to be only carried out on the uncoated side of the glass surface.  
We disclaim all responsibility for statically characteristics.

**Please consider:**

The product and the references in this Product Information correspond to today's state of the art. Our application technology recommendations in word and writing, which we give

due to our experience after best knowledge, are noncommittal and justify no contractual legal relation and no additional obligation from the sales contract. They do not release the user from his obligation to check the existing underground and the suitability of our products for the intended purpose with own responsibility.

In case of doubt suitability and quantities consumed are to be examined by creating a sample surface.

When merging other products with our own products or in common processing with foreign manufactured products we cannot guarantee a perfect final result of the surface. During the processing of our products the contracting regulations for building works and supplies (VOB) is to be considered. Our general terms of payment and supply are in force.

With this technical information all previous lose their validity.

Edited 07/21